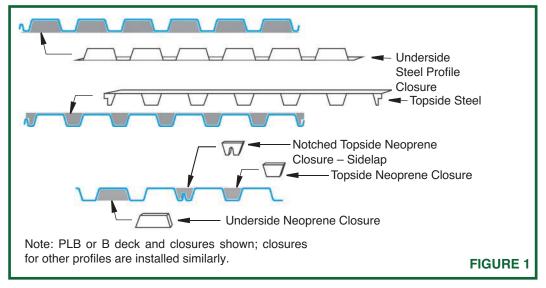
Profile Closures

Profile closures made from steel or neoprene are designed to fit Verco's deck products. See Table 1 for availability of closures by deck profile. Steel closures are 22 gage with a 1 in. return lip for fastening to deck with screws or tack welds. Neoprene closures for decks are 1 in. thick individual plugs. Neoprene closures for VERCOR decks are 1 in. thick, 36 in. long strips. See Figure 1. These closures are not intended to be used as concrete closures or caps.

Table 1: Availability of Profile Closures

Deck Profile	Steel Cl	osures	Neoprene Closures		
Deck Frome	Underside	Topside	Underside	Topside	
PLB-36 / HSB-36	✓	✓	✓	✓	
PLN3-32 / HSN3-32	\checkmark	✓	✓	\checkmark	
PLN-24 / N24	✓		✓	✓	
PLW2-36 or W2-36 FORMLOK	\checkmark	✓	✓	✓	
PLW3-36 or W3-36 FORMLOK	✓	✓	✓	✓	
Deep VERCOR (DV)			✓	✓	
Shallow VERCOR (SV)			✓	✓	



End Closures / Cell Closures

Steel end closures are available for all profiles. See Figure 2 for available sizes and Table 2 for gages. Custom sizes have limited availability, consult your Verco District Sale Manager for further details.

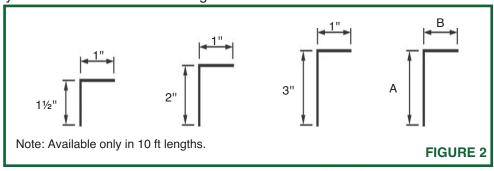
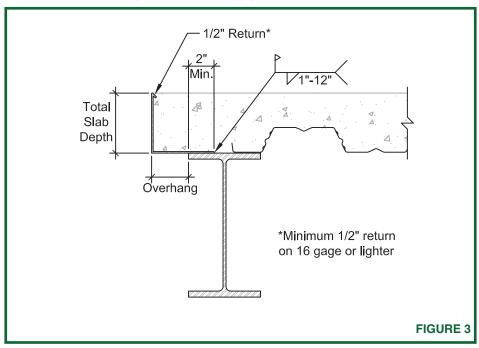


Table 2: End Closure Gages

Gage					
10					
12					
14					
16					
18					
20					
22					



Pour Stop / Edge Form Suggestions



The edge form gages shown in Table 3 are provided as suggestions, but do not preclude the use of different gages based on alternate criteria.

Table 3: Edge Form Gage Selection 1, 3, 4

Total Slab	Overhang								
Depth ²	2"	3"	4"	5"	6"	7"	8"	9"	10"
4"	18	18	16	14	12	12	12	10	10
4-1/2"	18	18	16	14	12	12	12	10	10
5"	18	18	16	14	12	12	12	10	10
5-1/2"	18	16	16	14	12	12	10	10	10
6"	18	16	14	14	12	12	10	10	
6-1/2"	18	16	14	12	12	12	10	10	
7"	16	16	14	12	12	12	10	10	
7-1/2"	16	14	14	12	12	10	10		

Notes

- 1. Steel edge form minimum yield strength, Fy = 33 ksi.
- 2. Normal weight concrete (145 pcf).
- 3. 100 psf superimposed load on overhang.
- 4. For overhangs greater than those shown, additional support or bent plates suggested.

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